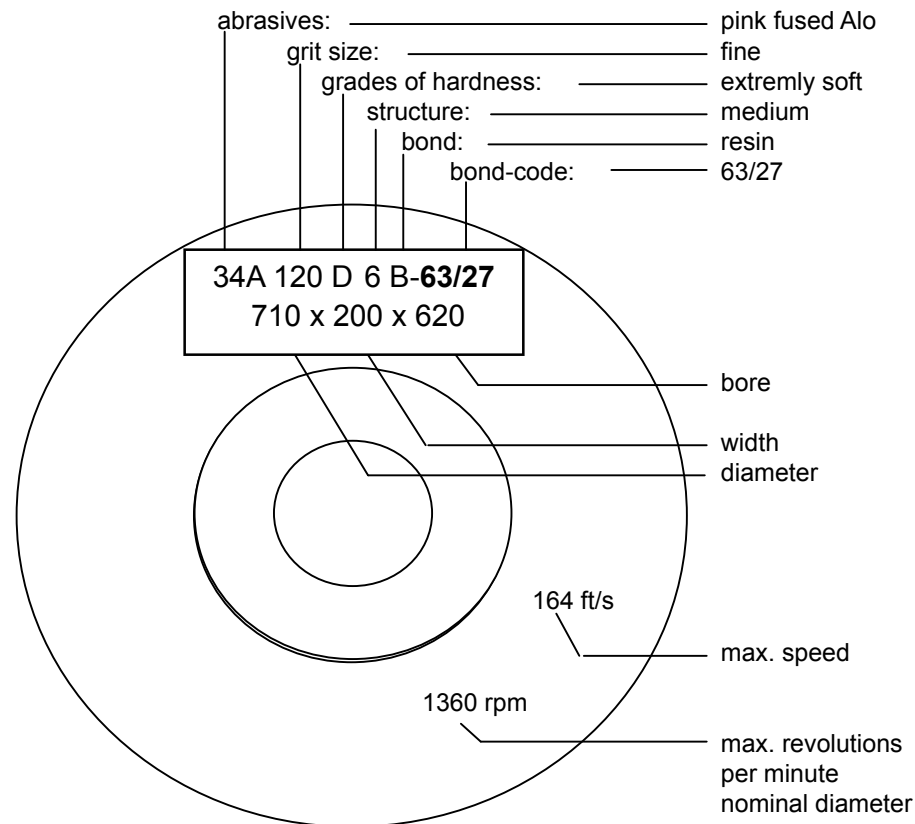




## Description of grinding wheels



Abrasives		Structure	
10A	special I aluminium oxide	0 - 3	dense
20A	normal aluminium oxide		
30A	white aluminium oxide		
34A	pink fused aluminium oxide	4 - 6	medium
38A	ruby fused aluminium oxide		
40A	special II aluminium oxide	7 - 10	open
50A	special III aluminium oxide		
70C	silicon carbide, green	11 - 14	highly porous
80C	silicon carbide, black		

Grit size				Bond	
coarse	medi.	fine	very fine		
8	30	70	240	V	ceramic
10	36	80	280	B	resin
12	40	90	320	BF	resin fabric reinforced
14	46	100	360		
16	54	120	400	MG	magnesite
22		180			
24		220			

Grades of hardness					Bond-Code
A	B	C	D	extremely soft	e.g. <b>63/27</b>
E	F	G	-	very soft	
H	I	Jot	K	soft	
L	M	N	O	medium	
P	Q	R	S	hard	
T	U	V	W	very hard	
X	Y	Z	-	extremely hard	